

## Charmilles Wire Robofil 310 Manual

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Charmilles Robofil 4020si . CNC Wire EDM. Specifications (subject to buyer verification): Max Part Size: 43.3" x 12.6" x 6.3" Maximum Workpiece Weight: 1760 lbs Table Size: 23.62" x 16.93" Machining Stroke ( X x Y x Z ): 17.7" x 12.6" x 6.38" U/V Travel: +/- 1.96" Taper Cutting: +/- 30 deg at 2.6" Rapid Traverse: 35.43" / min Wire Diameter: 0.004" - 0.012" Max Spool Weight: 17.6 lbs

## **Charmilles Robofil 4020si CNC Wire EDM - Premier Equipment**

1998 Charmilles Robofil 330F Submerged Wire EDM. Manufacturer: Charmilles; 15.75" X 11.81" X 15.75" Travels CNC Submerged Wire EDM with Fanuc 18iWA CNC Controller, USB Interface, Fast Fill/Drain Pumping System, Auto Wire Threading/Rethreading, High Speed Wire Chopper, Machined T-Slot an...

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Here is a Charmilles Robofil 310 wire edm. Travels are 15.75" X

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and U) x 9.8"Y and V) Maximum part thickness is 15.75" Taper angle is 0-30 degrees. It has automatic wire feed and the optional large wire spool holder in the back. It has System 3R tooling. It comes with the factory chiller and transformer. Not shown in pictures) As far as I know. It works.

## **EDM - Charmilles Robofil**

production rates with a 0.33 mm wire then switch to 70 micron wire and machine micro scale details. The automatic threading and rethreading system for any type of wire Automatic threading is rapid and reliable whatever the type of wire used: copper or brass, hard or soft, coated or not. The key to success lies in preparing the wire properly before

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